

| BULLETIN NUMBER | DATE OF BULLETIN | DATE OF IMPLEMENTATION | S/N OF IMPLEMENTATION |
|-----------------|------------------|------------------------|-----------------------|
| T008.13 | 10/09/2013 | 10/07/2013 | 310131915 |

| REASON FOR CHANGE | | RETROFIT STATUS | | PRIORITY OF UPDATE | |
|----------------------|---|------------------|---|--------------------|---|
| RELIABILITY | X | NON-RETROFITABLE | | HIGH | |
| SERVICEABILITY | | GEN 1 ONLY | | MEDIUM | |
| AESTHETICS/INTERFACE | | GEN 2 ONLY | X | LOW | X |
| MANUFACTURING | | UNIVERSAL | | OPTIONAL | |

SUMMARY OF CHANGE:

In a few isolated cases, the operation of the Solenoid Switches has been hindered due to insufficient grounding of the 5VDC control circuit. Under limited circumstances, the “ground” pin on the solenoid coil will not provide sufficient continuity to the frame of the machine. When this happens, the Solenoid Switch is unable to close the circuit necessary energize the solenoid coil and the valve will not open. It is for this reason that we have modified the assembly process and moved the ground wire to a more reliable grounding point. The Brew valve switches will be grounded to their corresponding brew tanks using the existing hardware for the Thermal Limit Switches. The Steam fill and Hot/Cold Water valves will be joined together and mount to the Thermal Limit switch hardware of the Right brew group.

IMAGES



| PART NUMBER(S) AFFECTED | DESCRIPTION | NEW PART NUMBER(S) | DESCRIPTION |
|-------------------------|---------------------------|--------------------|-------------|
| 2.3601 | Solenoid switch Standard | NONE | |
| 2.3602 | Solenoid switch Hot Water | NONE | |
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