

BULLETIN NUMBER	DATE OF BULLETIN	DATE OF IMPLEMENTATION	S/N OF IMPLEMENTATION
T003.14	11/1/2014	11/17/2014	2412

REASON FOR CHANGE	RETROFIT STATUS	PRIORITY OF UPDATE
RELIABILITY	NON-RETROFITABLE	HIGH
SERVICEABILITY	X GEN 1 ONLY	MEDIUM
AESTHETICS/INTERFACE	GEN 2 ONLY (2010 +)	x LOW
MANUFACTURING	x UNIVERSAL	OPTIONAL

SUMMARY OF CHANGE:

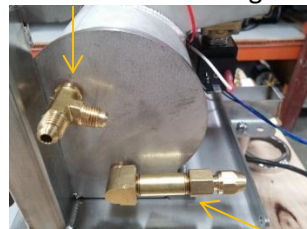
In order to decrease variations of machine parts, Synesso will be changing to a universal brew tank that will simplify both the production of machines as well as the ordering of parts going forward. This change will be compatible with all Gen. 2 machines. When replacing an existing brew tank there will be slight alterations that will need to be made to gauge tubes and the 2nd and 3rd brew tank inlet tubes. These tube alterations can be accomplished in the field with a tube bender, with low to mild difficulty, however, Synesso recommends new tubes for machines that have been in use for multiple years due to the brittle nature that sustained heat can produce in copper.

Image series 1: 2010 to Current style of brew tank configurations showing inlet and drain fittings.

Image 2: New universal brew tank showing new fittings in all effected configurations.

Image Series 1

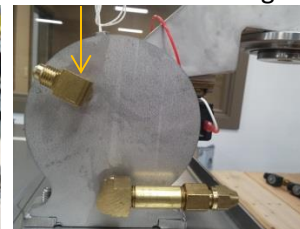
2.5111 Inlet fitting



1.5700 inlet fitting



1.5740 Inlet fitting



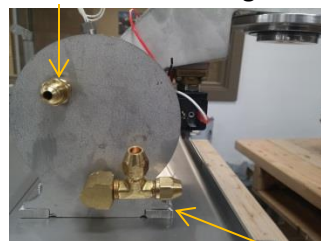
2.5140 Inlet fitting



Drain assembly: 1.5443

Image 2: New universal brew tank.






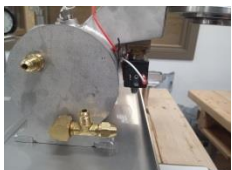








1.5700 Inlet fitting



Drain assembly: 1.5443

Universal brew tank with gauge tube attached



PART NUMBER(S) AFFECTED	DESCRIPTION	NEW PART NUMBER(S)	DESCRIPTION
1.5740 	¼ flare x ¼ pipe 90 degree male elbow	1.5700 	¼ flare x ¼ male pipe
2.5111 	¼ flare x ¼ pipe male run tee	1.5700 	¼ flare x ¼ male pipe
2.5140 	¼ flare x ¼ pipe male run tee	1.5700 	¼ flare x ¼ male pipe
1.5443 	Brew tank drain assembly	Same #(1.5443) 	2014 Brew tank drain assembly
1.5181 	2 nd position inlet tube 530mm	Same #(1.5181) 	New bend in 2 nd position inlet tube 530mm
1.5471 	3 rd position inlet tube 755mm	Same #(1.5471) 	New bend in 3 rd position inlet tube 755mm
1.5365 	Brew gauge tube 750mm	Same #(1.5365) 	New bend in brew gauge tube 750mm