

# TECHNICAL BULLETIN

## DRAIN MANIFOLD CLAMPS

T16.002

### IMPLEMENTATION DATE:

3/16/2016

### MACHINE SERIAL NUMBERS AFFECTED:

All machines after #3112

REASON FOR CHANGE		RETROFIT STATUS		PRIORITY OF UPDATE	
RELIABILITY	X	NON-RETROFITABLE		HIGH	
SERVICEABILITY	X	GEN 1	X	MEDIUM	
AESTHETICS/INTERFACE		GEN 2	X	LOW	X
MANUFACTURING	X	MVP SERIES (AND 2016 CYNCR)	X	OPTIONAL	
		UNIVERSAL	X		

### SUMMARY OF CHANGES:

Fuel line sizes have become unreliable, so we will now use spring clamps to seal the fuel line to the copper drain tube segments. Squeeze the tabs together with a pair of pliers to install or remove the clamp.

### DISCONTINUED PARTS:

We will no longer use the 1.5802 hose clamp on the drain manifold, replacing it with a 1.5803 spring clamp

### NEW PARTS:

New drain manifolds will use two 1.5803 spring clamps per group head.

